

Subject:	STORAGE STABILITY
Proposal:	Proposal No. 1/POWG16-17216
QUALICOAT resolution:	Resolution No. 11/TC 30.03.16
Date of ratification:	24 November 2016
Date of application:	1 July 2017
Amendments to the Specifications:	Additional text in Section 4.1.1

4.1.1 Technical information

Technical Data Sheet

The manufacturer shall provide the coaters and the laboratory in charge with the relevant technical data sheet. It should include at least the following information:

- QUALICOAT + P-No.
- Product description
- Curing conditions including a curing window with a minimum of 2 temperatures and minimum and maximum time for each temperature.
E.g.: - 12 min. to 30 min. at 180°C
- 7 min. to 20 min. at 190°C
- 5 min. to 15 min. at 200°C
- Shelf life and maximum storage temperature (XX months <YY°C)

Label

Labels should include at least the following information:

- QUALICOAT + P-No.
- Colour description
- Product code
- Batch number
- Gloss value
- Curing conditions (min. and max. for time and temperatures)
- Best before date¹ at <YY°C

¹ See Section 3.7.1.